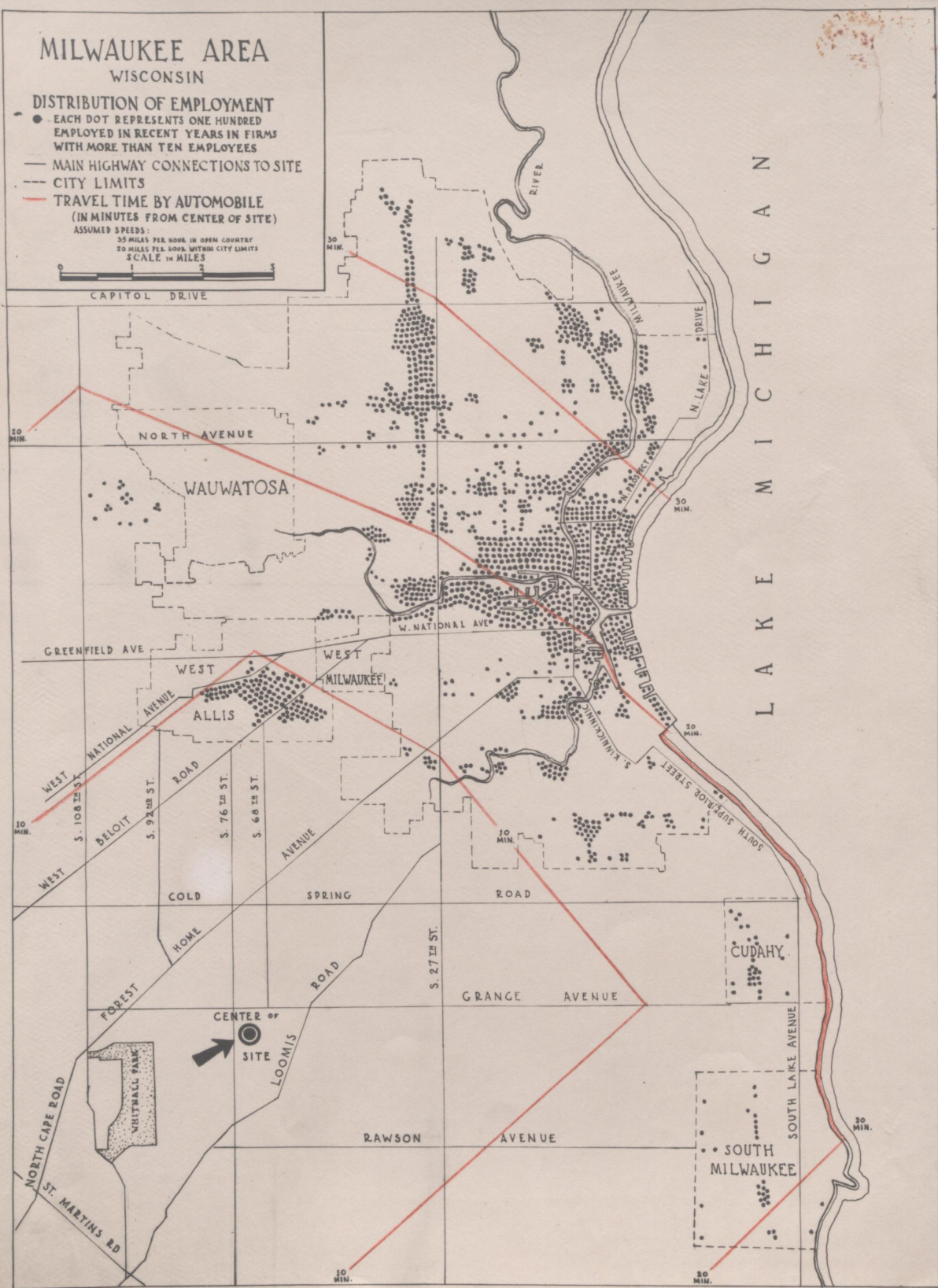
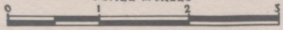


MILWAUKEE AREA WISCONSIN

DISTRIBUTION OF EMPLOYMENT

- EACH DOT REPRESENTS ONE HUNDRED EMPLOYED IN RECENT YEARS IN FIRMS WITH MORE THAN TEN EMPLOYEES
- MAIN HIGHWAY CONNECTIONS TO SITE
- - - CITY LIMITS
- TRAVEL TIME BY AUTOMOBILE (IN MINUTES FROM CENTER OF SITE)

ASSUMED SPEEDS:
35 MILES PER HOUR IN OPEN COUNTRY
20 MILES PER HOUR WITHIN CITY LIMITS
SCALE 1/4 MILES



L A K E M I C H I G A N